1013651

sport

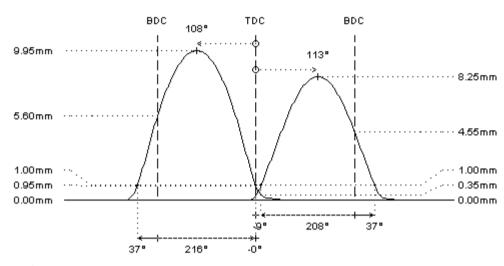
Audi AEB, AWT turbo engines I-4cyl 1.8L 20v DOHC (DTH/DTH)



	intake	exhaust
camshaft data:		
lash ramp	: hydro	hydro
duration @ 0.1mm	: 245°	262°
duration @ 1.0mm	: 207°	217°
valve lift	: 8.25mm	9.95mm
cam lift	:	
lobe angle	: 113°	108°
timing @ 1.0mm	: -9° / 36°	37° / -0°
valve lift @ TDC	: 0.30mm	0.95mm
parts setup:		
cam wheels :	:	:
follower	: O.E.M.	: O.E.M.
valve lash	: O.E.M.	: O.E.M.
valve	: O.E.M.	: O.E.M.
valve locks	: O.E.M.	: O.E.M.
upper retainer	: O.E.M.	: O.E.M.
lower retainer	: O.E.M.	: O.E.M.
exterior spring	: O.E.M.	: O.E.M.
interior spring		
fitted load / length	: 19kg @ 34.5mm	• •
max. load / lift	: 51kg @ 10.0mm	: 65kg @ 10.0mm
exterior spring interior spring fitted load / length	: O.E.M. : 19kg @ 34.5mm	: O.E.M. : 35kg @ 31.1mm

REMARKS:

225hp engines have an extra lower shim of 0.6mm at the exhaust spring due to higher turbo pressure. The maximum allowed lift when using the std spring setup is reduced to 9.4mm! It is required to modify the spring setup in this case.



REMARKS:

- # chilled cast iron camshafts
 - supplied with adjustable chain sprockets to optimize intake cam timing